

**Oddments Tray Cover**

Vehicle Type: **911 Carrera (996), 911 Carrera 4 (996)**

Model Year: **As of 1999 (X)**

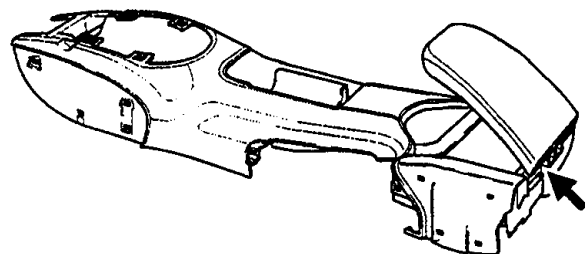
Concern: **Broken center console oddments tray cover**

Information: If the center console oddments tray cover is in the fully open position, a high rearward or lateral force can cause it to break away from its mounting. In the past, a broken oddments tray cover necessitated the replacement of the complete center console. A retrofit/repair kit is now available to repair a broken oddments tray cover. **It is no longer necessary to replace a complete center console for a broken oddments tray cover!**

The retrofit/repair kit consists of a metal hinge plate that is pop-riveted to the center console. (Figure 1, arrow) The pop-rivets expand into two U-brackets, for additional strength and support. A steel hinge pin is inserted into a completely captive bore, and attaches the cover to the center console. The retrofit kit significantly improves the strength of the oddments tray cover mounting point.

Parts Info:	<b>Part Number</b>	<b>Qty.</b>	<b>Description</b>
	996 552 960 01	1	Retrofit/repair kit, Consisting of: hinge plate, two U-brackets, two 4mm pop rivets

- Tools Required:
- Philips screwdriver (medium)
  - Torx wrench T10
  - Hand saw (small)
  - Small flat file
  - Hand drill
  - Vacuum cleaner with a small nozzle
  - 4.0 mm drill bit
  - Pop-riveting tool
  - Hammer
  - 3 mm drift punch



**Figure 1**

Work Procedure: **Retrofitting new hinge kit to the center console**

**1. Disassembling center console/oddments tray cover**

- 1.1.** Remove the screws on the inside of the oddments tray console cover and pull cover out toward the front.
- 1.2.** Remove the rebound strap from the lower section of the cover by unscrewing both the fastening screws. Then remove the strap retaining bracket.
- 1.3.** Remove the hinge mounting pin on the lower section of the cover, from the un-milled (smooth) side, using a drift punch. Remove the cover spring.
- 1.4.** Carefully remove any remains of the plastic hinge on the center console with a small hand saw. Smooth the support surface for the hinge plate with a file.

Work Procedure: **2. Installing retrofit kit**

**2.1.** Fully insert both U-brackets into the rear of the center console as shown in Figure 2, arrow A. (The open side of the U-brackets point downward.)

**2.2.** Position the hinge plate on the center console using the two locating studs as a guide. (Figure 2, arrow B). Using a 4.0 mm drill bit, drill two holes through the center console and U-brackets, (arrow C) using the hinge plate as a drilling template. Vacuum up any drilling particles.

**Note:** Ensure that the hinge plate and the U-brackets do not shift during the drilling process!

**2.3.** Rivet the hinge plate and the U-bracket together with the supplied pop-rivets. (Figure 3, arrows D) After riveting, ensure there is no free-play, and that the installation is solid.

**2.4.** Re-assemble the center console cover, re-mounting the rebound strap in the lower section of the cover.

**2.5.** Mount the lower section of the cover and the cover spring onto the center console using the supplied hinge pin. Important: Insert the unmilled (smooth) end of the hinge pin into cover first. Drive in pin with a 3 mm drift punch.

**2.6.** Mount the upper section of the cover to the lower cover with fastening screws.

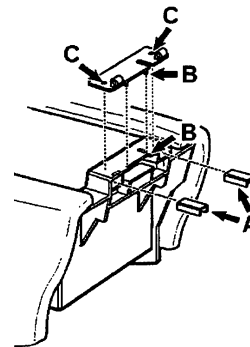


Figure 2

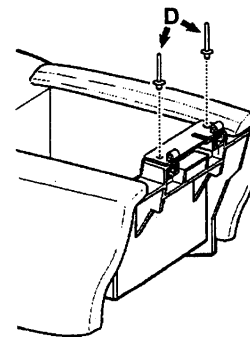


Figure 3

Working Time:	Labor Operation	Time Units	Description
	68 48 4100	60 TU	Repairing cover on the center console Includes: Disassembling/assembling center console oddments tray cover, drilling and riveting hinge plate to center console.

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